



# INSTALLATION MANUAL

**69657C**

## Level of Difficulty

Easy

Installation difficulty levels are based on time and effort involved and may vary depending on the installer level of expertise, condition of the vehicle and proper tools and equipment.

## Weight Carrying Capacity

Gross trailer weight (GTW) 3,500 lbs.

Tongue weight (TW) 525 lbs.

## Parts List

Item	Qty	Description
1	6	Hex bolt, M10 x 1.25–35mm, CL 10.9
2	6	Conical-toothed washer, 7/16"

## Tools Required

Ratchet	Torque wrench
Socket, 14mm	Flathead screwdriver
Socket, 17mm	Wire brush

## ⚠ WARNING

Never exceed the vehicle manufacturer's recommended towing capacity.

## Product Photo



## NOTICE

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

This installation requires:

- Removal of underbody panel

Periodic inspection of the trailer hitch should be performed to ensure all mounting hardware remains tight and structural components are secure.

To help prevent damage to the product or vehicle, refer to the specified torque specifications when securing hardware during the installation process.

## SAFETY INSTRUCTIONS

Safety glasses should be worn at all times while installing this product.

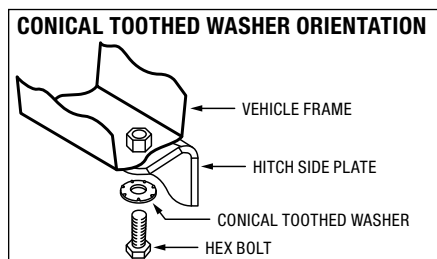
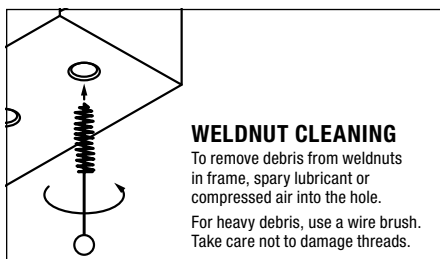
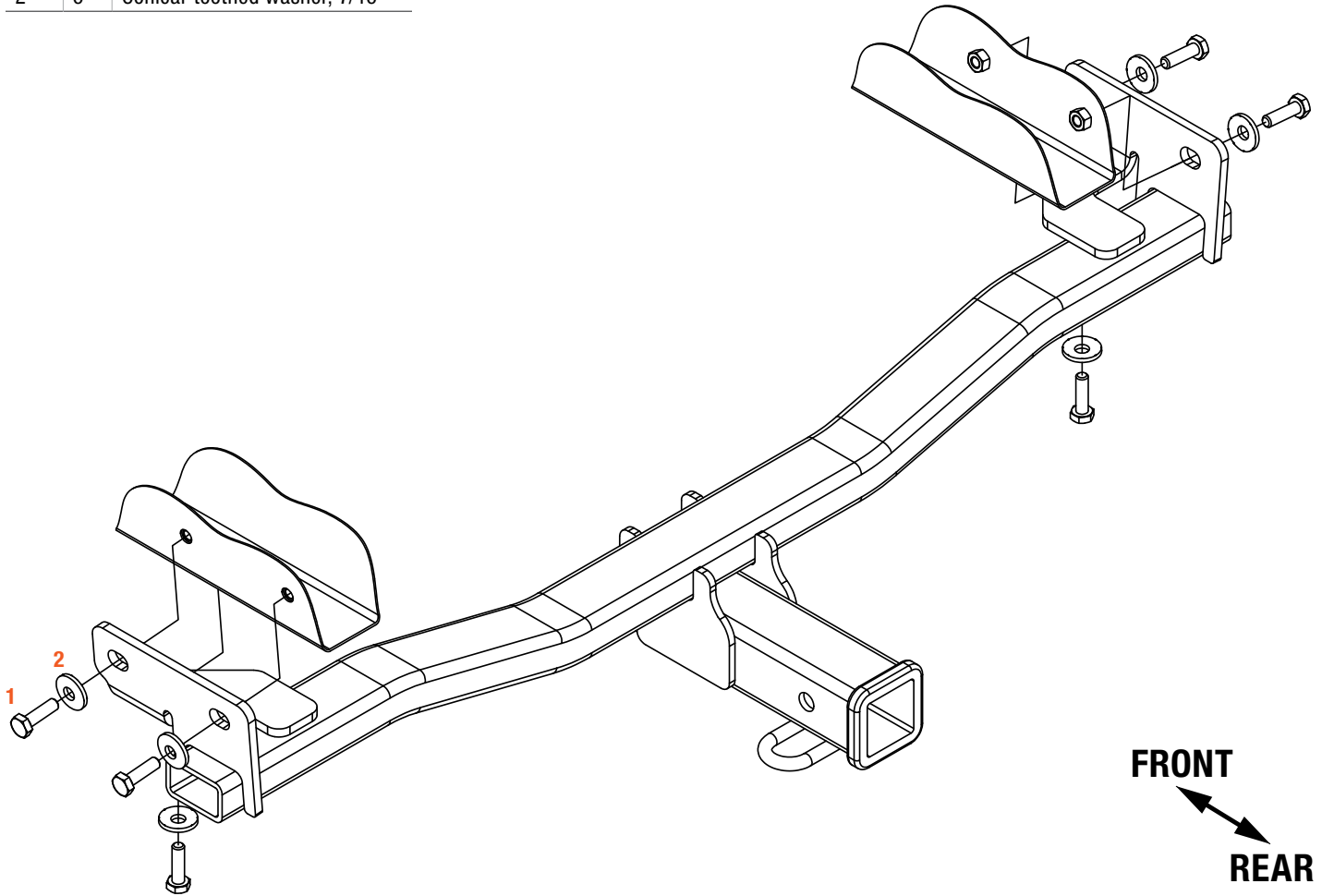
## Warranty Information

Our products are backed by industry-leading warranties. For a copy of the product warranties or to provide feedback, please contact our support line using the phone number at the bottom of this document.

# ASSEMBLY

## Parts List

Item	Qty	Description
1	6	Hex bolt, M10 x 1.25–35mm, CL 10.9
2	6	Conical-toothed washer, 7/16"



### Step 1

Remove the underbody panel. Use a flathead screwdriver to remove the four push fasteners. Next, use a 14mm socket to loosen the three nuts.

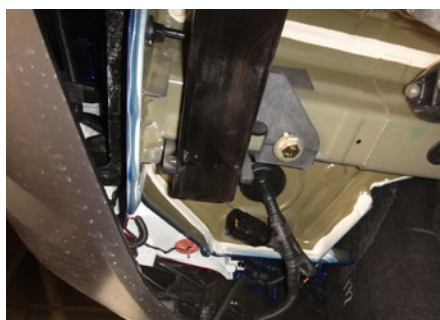
Return panel and fasteners to vehicle owner.



### Step 2

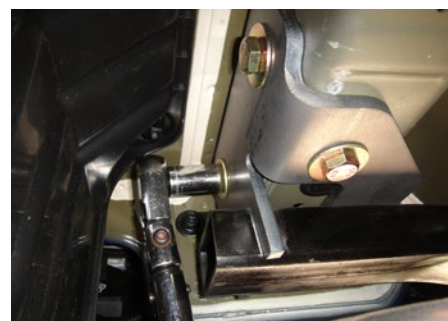
Raise the hitch into position and loosely secure with six M10 bolts (#1) and six conical-toothed washers (#2).

**Note:** Lower exhaust if needed to ease installation.



### Step 3

Tighten all M10 bolts to 48 ft-lbs.



### Final Installed Image

